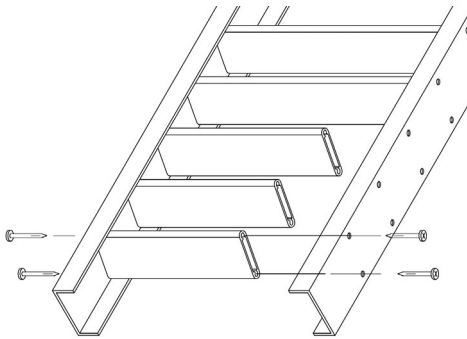


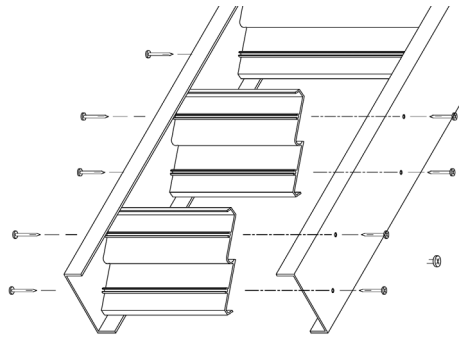
Louvers for Shade & Privacy Applications



L6 - Typical Assembly Schematic
L6 Louver Blades with L5 Channels



L7 - Typical Assembly Schematic
L7 Louver Blades with L4 Channels



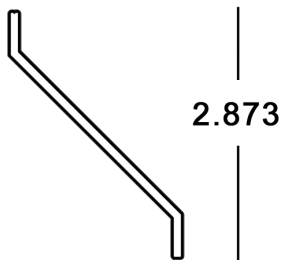
Typical Riveted Louver Assembly Cut Away

L2 Louver Blades with L5 Channel



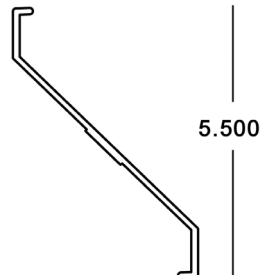
L-2 - Louver Blade x 20'
51-63-067 wt/ft: 0.405
mates with L-5; 13-63-265
and 13-63-274

— 2.000 —



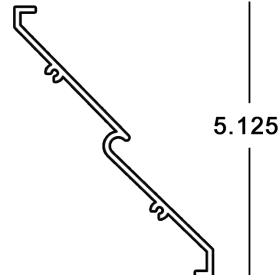
L-1 - Louver Blade x 24'
52-63-1913 wt/ft: 0.860
51-63-062 x 20'
mates with L-4

— 3.750 —

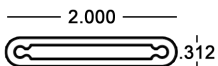


L-7 - Louver Blade x 24'
31-63-100 wt/ft: 0.826
mates with L-4

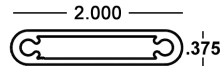
— 3.750 —



L-6 - Louver Blade x 24'
51-63-006
wall: .062 mates with L-5



2" x .375" Louver Blade x 16'
80-MF-013
wall: .045 mates with L-5



Channels
2 x 0.75 x 23' 10"
(L5) 13-63-262 Wall: .125/.093
mates with L-2 and L-6

2 x 1 x .125 Wall: .125
mates with L-2
13-63-265 x 20'
13-63-274 x 24'

2.25 x .875 x .125 x 20'
Wall: .125
13-63-270 mates with L-2

4 x 1 x 20' Wall: .105/.080
(L4) 13-63-273
mates with L-7 and L-1
(with radius)



Mechanical Snap Fit Louver Frame

Cover (top)
MILL ORDER **52-63-13631**
Frame (bottom)
MILL ORDER **52-63-13629**
Cover mates with Frame



2 x 12 x .156 Rectangular Tube
MILL ORDER **2178-008 (MO)**
(with 4 screw receivers)

