

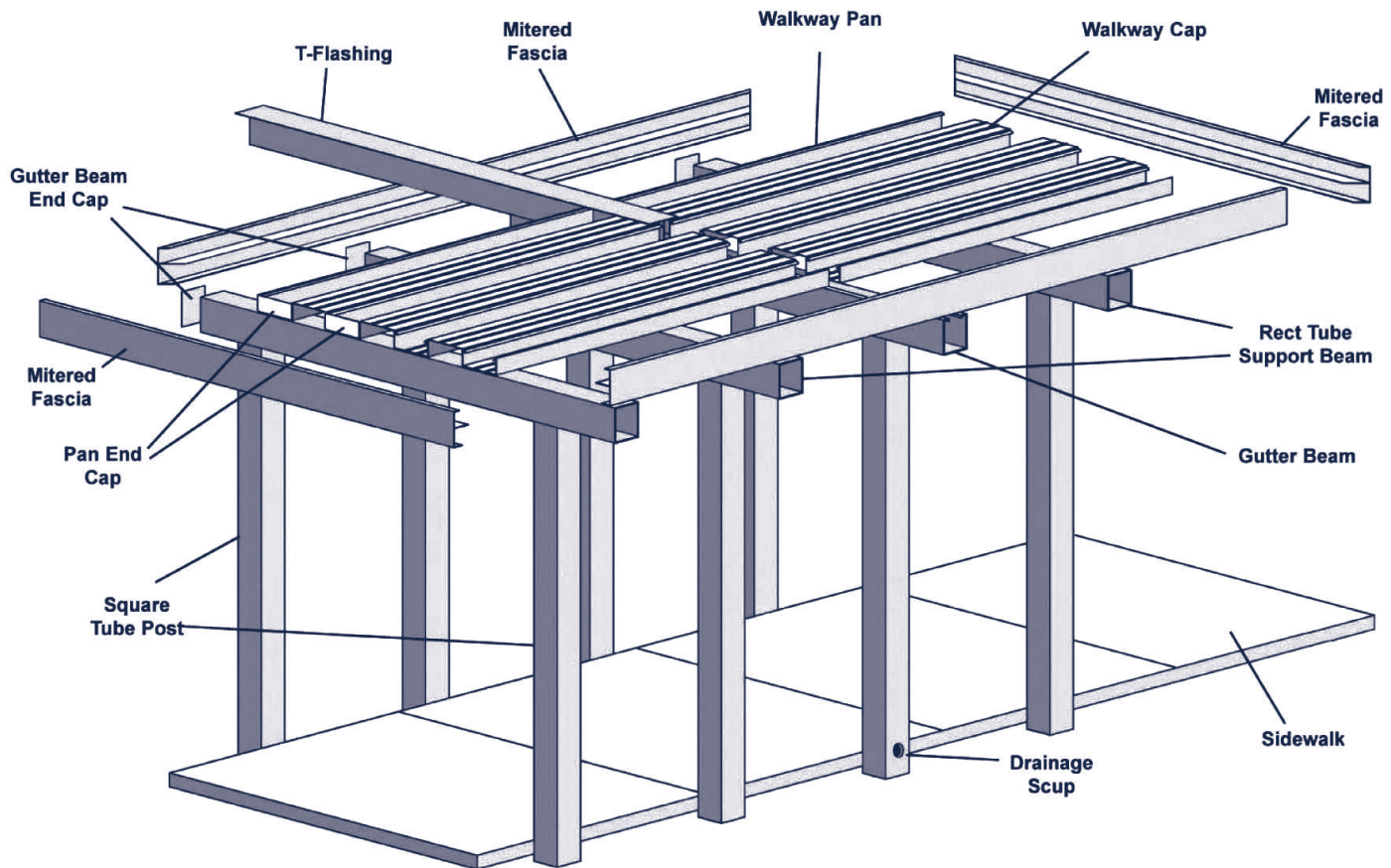
Walkway Systems - Now Stocking!

Standard Walkway Shapes - 204 R1 Anodized

ENGINEERING AVAILABLE: www.easternmetal.com/engineering.html

Walkway Sychematic:

Perspective Assembly



Walkway Pan Connections

2 x 8 x .075 Self Mating Canopy Roof Pan x 24'
56-63-046



3 x 6 Self Mating Canopy Roof Pan x 24'
56-63-015 (0.065 - Light Wall)



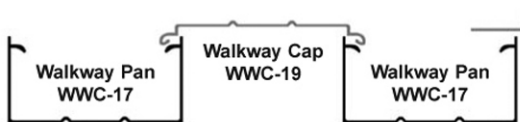
3 x 12 Carport Roll Form Roof Pan (5 Rib)
Self Mating; Custom Lengths Available



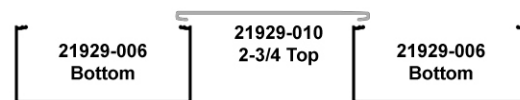
3 x 12 x .050 Carport Roll Form Roof Pan (2 Rib)
Self Mating; Custom Lengths Available



WWC-17 "P" Roof Pan mates with WWC-19 "P" Cap



21929-006 Bottom mates with 21929-010 Top (TX)

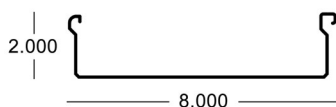
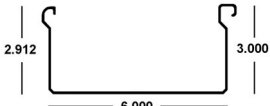
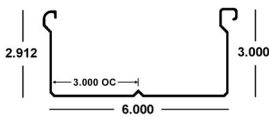
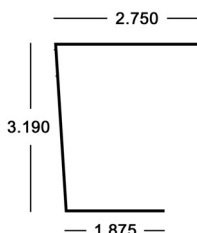
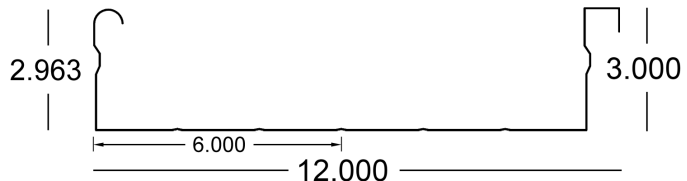
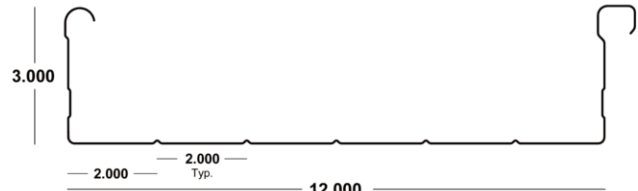
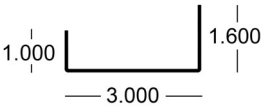
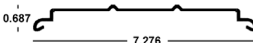
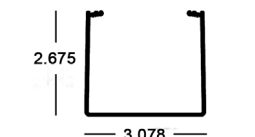
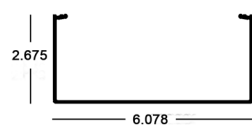
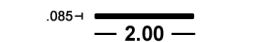
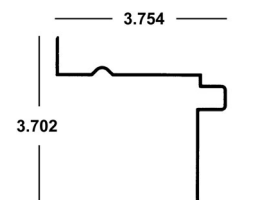
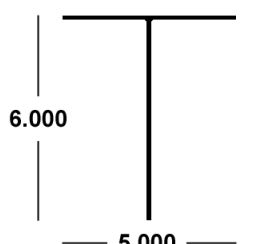
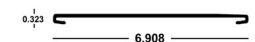
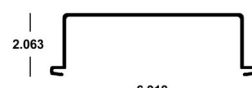


Walkway & Carport Systems

ENGINEERING AVAILABLE: www.easternmetal.com/engineering.html

Florida items are available to all branches via shuttle.

*Custom lengths, finishes and additional profiles are also available on a minimum MILL ORDER basis.

2 x 8 x .075 Self Mating Canopy Roof Pan x 24' 6063-T6 Mill Finish 56-63-046 .080 Wall 	3 x 6 Self Mating Canopy Roof Pan x 24' 6063-T6 Mill Finish 56-63-015 (0.065 - Light Wall) MILL ORDER 56-63-075 (0.065 Side Wall/0.075 Bottom Wall) MILL ORDER 20160-020 (TX) (0.078 - Heavy Wall) 	3 x 6 x .078 Self Mating Canopy Roof Pan (V-Deck) 6063-T6 Mill Finish (3" On Center V) MILL ORDER 52-63-11677 (FL/NC) 0.078 - Heavy Wall 	3 x .045 Extruded Header 200-WH-019 White x 24' 200-MB-019 Bronze x 24' 200-WH-020 White x 30' 200-MB-020 Bronze x 30' 	
3 x 12 Carport Roll Form Roof Pan (5 Rib) Self Mating Available in .032 and .024 thicknesses Custom Lengths Available in White; SPECIAL ORDER for Bronze CRATE CHARGE MAY APPLY (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping 		3 x 12 x .050 Carport Roll Form Roof Pan (2 Rib) Self Mating Custom Lengths Available in White & Bronze CRATE CHARGE MAY APPLY (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping 		
1 x 3 x 1.6 x .040 Roll Form Breakform End Cap Custom Lengths Available in White & Bronze 	WWC-17 "P" Roof Pan x 24' 2" Wall: .060 6063-T6 56-63-001 204 R1 Anodized 56-MF-001 Mill Finish Mates with WWC-19 and 56-63-007 	WWC-19 "P" Cap (Flat) x 24' 2" Wall: .060 6063-T6 56-63-008 204 R1 Anodized 56-MF-008 Mill Finish Mates with WWC-17 	1/2 Bottom x 24' 21929-606 (TX) Mill Finish Mates with 2-3/4 Top & 4-1/2 Top 	Bottom 21929-004 (TX) x 20' 21929-006 (TX) x 24' 204 R1 Anodized Mates with 2-3/4 Top & 4-1/2 Top 
2" Pan End Cap x 12' 1" Wall: .085 10-63-100 6063-T6 Mill Finish 	Small Rain Cap x 20' 52-63-14731 - NEW! 202 R1 Anodized 	T-Flashing x 24' 56-63-040 	2-3/4 Top 21929-008 (TX) x 20' 21929-010 (TX) x 24' Clear Anodized Mates with 1/2 Bottom & Bottom 	4-1/2 Top 21929-023 (TX) x 20' 21929-012 (TX) x 24' Clear Anodized Mates with 1/2 Bottom & Bottom 

Walkway & Carport Systems

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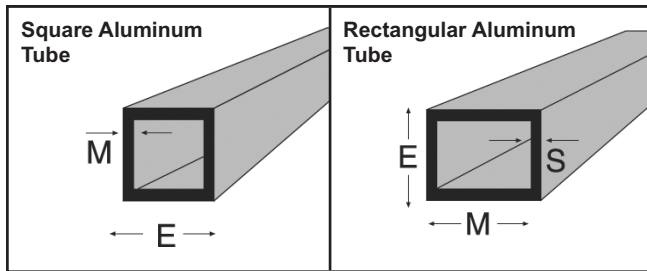
4 x 6 x .093 Gutter Fascia x 24' 56-63-033 Mill Finish 56-63-036 204-R1 Clear Anod 56-MB-036 Bronze 56-WH-036 White	3 x 8 x .125 Gutter Fascia x 24' 21929-025M (TX) Mill Finish 21929-667 (TX) 204-R1 Clear Anod	4 x 8 x .125 Gutter Fascia x 24' 56-63-016 Mill Finish	4 x 8 x 3 x .125 Gutter Fascia x 24' 56-63-039 Mill Finish 0.125" Inside Radius	4 x 8 x 3 x .125 Gutter Fascia x 24' 56-63-039K Mill Finish 0.375" Inside Radius
4 x 8 x 3 x .135 Gutter Fascia Channel x 24' 1" 56-63-047 Mill Finish	4 x 10 x 4 x .140 Gutter Fascia Mill Finish 56-63-043 x 24' 56-63-045 x 30'	4 x 12 x 5 x .160 Gutter Fascia x 24' 56-63-042 Mill Finish	10" Industrial Channel Fascia MILL ORDER <u>52-63-14715</u> Mates with 4 x 6, 4 x 8, 4 x 10 and 4 x 12 Gutter Fascias <i>Schematic Arch p 06</i>	12" Industrial Channel Fascia x 24' 52-63-14284 Mill Finish Mates with 4 x 6, 4 x 8, 4 x 10 and 4 x 12 Gutter Fascias <i>Schematic Arch p 06</i>
6.1 x .070 Fascia x 24' 56-63-005 204 R1 Anodized 56-MF-005 6063-T6 Mill Finish	6.404 x 1 x .070 Side Fascia x 24' (F-2 - w/hook) Mates with <u>WWC-17</u> 56-63-007 204 R1 Anodized 56-MF-007 6063-T6 Mill Finish	Gutter/Fascia Extender x 24' 2" x 4.5" x .093 x 24' 56-63-041 Mill Finish See schematic on Arch 06	Fascia Splice x 20' 21929-253 (TX) Mill Finish Fits 3 x 8 Gutter Fascia 21929-667 and 21929-025M	4 x 4 x .150 Gutter Beam x 20' 6063-T6 Mill Finish MILL ORDER 21929-713 (TX)
4 x 6 x .190/.125 Gutter Beam x 24' 2" 56-63-011 204 R1 Anodized 56-MF-011 6063-T6 Mill Finish Mates with <u>56-00-011</u>	4 x 6 Gutter Beam Cap 56-00-011 Casting Mates with <u>56-63-011</u> and <u>56-MF-011</u>	4 x 8 x .190/.150 Gutter Beam x 24' 2" 6063-T6 56-63-013 204 R1 Anodized	6 x 6 x .150 Gutter Beam x 24' 6" 6063-T6 56-63-038 204 R1 Anodized	6 x 6 x .130/.190 Gutter Beam 6005-T5 Mill Finish 21929-441 (TX) x 20' 21929-452 (TX) x 24' 21929-431 (TX) x 30'



6 x 8 x .190 Gutter Beam GB-12-A 6063-T6 204 R1 Anodized 56-63-021 x 25' 56-63-022 x 30' 6063-T6 - Mill Finish 56-63-023 x 25' 56-63-024 x 30' 90-63-1076 (NC) x 30'	6 x 10 x .190 Gutter Beam GB-13 6063-T6 204 R1 Anodized 56-63-029 x 25' 56-63-030 x 30' 6063-T6 - Mill Finish 56-63-031 x 25' 56-63-032 x 30'	6 x 10 x .250/.188 Rect Tube x 24' 61-63-035 (TX) 0.125" Outside Radius 0.25" Inside Radius 6063-T52 Mill Finish ID configuration allows saw adaptation into a gutter beam	6 x 12 Drain Beam MILL ORDER #EMSWLB640	4 x .080 Gutter Beam End Cap x 97" 6063-T6 204 R1 Anodized 52-63-11157	3 x .045 Extruded Header 200-WH-019 White x 24' 200-MB-019 Bronze x 24' 200-WH-020 White x 30' 200-MB-020 Bronze x 30'
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Architectural Posts

Available in a variety of sizes, alloys & finishes



Square Aluminum Tube

Stock Code	Size in Inches (E x M x S)	Alloy & Finish
19-63-245	4 x .125 x 24'	6063-T52 Mill Finish
56-63-003	4 x .125 x 24' 2" w/radius	6063-T6 204R1 Anod.
56-MF-003	4 x .125 x 24' 2" w/radius	6063-T6 Mill Finish
56-63-010	4 x .150 x 22' w/radius	6063-T6 204R1 Anod.
56-MF-010	4 x .150 x 22' w/radius	6063-T6 Mill Finish
MILL ORDER	4 x .156 (w/radius; 4 screw bosses) 21929-997 (TX)	
19-61-717	4 x .1875 x 24'	6061-T6 Mill Finish
19-61-250	4 x .250 x 24'	6061-T6 Mill Finish
19-61-251	4 x .250 x 24' (w/.375 radius)	6061-T6 Mill Finish
56-MF-035	4.5 x .093 w/.125 radius	6063-T6 Mill Finish
19-63-255	5 x .125 x 24'	6063-T52 Mill Finish
19-61-258	5 x .250 x 24'	6061-T6 Mill Finish
19-63-260	6 x .125 x 24'	6063-T52 Mill Finish
56-MF-037	6 x .150 x 24' 6" w/radius	6063-T6 Mill Finish
56-63-037	6 x .150 x 24' 6" w/radius	6063-T6 204R1 Anod.
19-63-302 (TX)	6 x .180 x 24' w/.250 radius	6005-T5 Mill Finish
MILL ORDER	6 x .180 (w/radius; 4 screw bosses) 21929-998 (TX)	
19-61-260	6 x .25 x 24'	6061-T6 Mill Finish
19-61-261	6 x .50 x 24'	6061-T6 Mill Finish
19-63-262	7 x .156 x 24'	6063-T6 Mill Finish
19-63-265	8 x .188 x 24'	6063-T52 Mill Finish
19-61-270	8 x .250 x 24'	6061-T6 Mill Finish
52-61-4983	8 x .500 x 26'	6061-T6 Mill Finish
19-63-300	10 x .250 x 24' w/radius	6063-T6 Mill Finish
19-63-400	12 x .250 x 24' w/.125 radius	6063-T6 Mill Finish

Rectangular Aluminum Tube

Stock Code	Size in Inches (E x M x S)	Alloy & Finish
52-63-13710	2 x 6 x .125 x 24'	202R1 Anodized
20-61-292	2 x 6 x .250 x 24'	6061-T6 Mill Finish
52-63-13711	2 x 6 x .250 x 24'	202R1 Anodized
20-63-295	2 x 8 x .125 x 24'	6063-T52 Mill Finish
20-61-296	2 x 8 x .250 x 24'	6061-T6 Mill Finish
20-63-400	2 x 10 x .125 x 24'	6063-T6 Mill Finish
MILL ORDER	2 x 10 x .156 (w/radius; 4 screw bosses) EMSW42987 (TX)	
MILL ORDER	2 x 10 x .250 20782003 (TX)	
MILL ORDER	2 x 12 x .156 (w/radius; 4 screw bosses) 2178-008 (MO)	
20-63-500	2 x 12 x .188 x 24'	6063-T52 Mill Finish
20-63-303	3 x 6 x .125 x 24'	6063-T6 Mill Finish
20-61-300	3 x 6 x .188 x 24'	6061-T6 Mill Finish
52-61-3007	3 x 6 x .250 x 24'	6061-T6 Mill Finish
20-63-302	3 x 8 x .110 x 24'	6063-T6 Mill Finish
20-63-700	3 x 10 x .125 x 24'	6063-T6 Mill Finish
20-63-305	3 x 12 x .188 x 24'	6005-T5 Mill Finish
20-63-803	4 x 6 x .125 x 24'	6063-T52 Mill Finish
20-63-543 (NC)	4 x 6 x .125 x 24'	6063-T6 Mill Finish
56-63-004	4 x 6 x .15 x 24' 2" w/radius	6063-T6 204R1 Anod.
56-MF-004	4 x 6 x .15 x 24' 2" w/radius	6063-T6 Mill Finish
20-63-306	4 x 6 x .188 x 24'	6063-T52 Mill Finish
20-61-480	4 x 6 x .250 x 24'	6061-T6 Mill Finish
52-61-804	4 x 6 x .250 x 28'	6061-T6 Mill Finish
20-63-308	4 x 8 x .188	6063-T6 Mill Finish
56-63-014	4 x 8 x .19/.15 x 24' 2" w/radius	6063-T6 204R1 Anod.
20-61-524 (NC/DE)	4 x 8 x .250 x 24'	6061-T6 Mill Finish
52-61-805	4 x 8 x .250 x 28'	6061-T6 Mill Finish
20-63-499	4 x 10 x .188	6063-T6 Mill Finish
20-61-500	4 x 10 x .250 w/.25 radius	6005A-T61 Mill Finish
20-61-505	4 x 12 x .250 x 26'	6005A-T5 Mill Finish
52-61-2715	5 x 10 x .250/.350 x 16' w/.35 rad	6061-T6 Mill Finish
56-63-019*	6 x 8 x .188 x 25' w/radius	6063-T6 Mill Finish
56-63-020*	6 x 8 x .188 x 30' w/radius	6063-T6 Mill Finish
56-63-017*	6 x 8 x .188 x 25' w/radius	6063-T6 204R1 Anod.
56-63-018*	6 x 8 x .188 x 30' w/radius	6063-T6 204R1 Anod.
MILL ORDER*	6 x 8 x .500 w/.062 radius 20-61-600	
56-63-027*	6 x 10 x .19 x 25' w/radius	6063-T6 Mill Finish
56-63-028*	6 x 10 x .19 x 30' w/radius	6063-T6 Mill Finish
56-63-025*	6 x 10 x .19 x 25' w/radius	6063-T6 204R1 Anod.
56-63-026*	6 x 10 x .19 x 30' w/radius	6063-T6 204R1 Anod.
20-63-800	6 x 12 x .250 (w/.125 radius)	6063-T6
20-63-900	6 x 14 x .250 (w/.125 radius)	6063-T6
MILL ORDER	8 x 12 x .50 (w/.062 rad) 52-61-3791	

*0.125" Outside Radius and 0.25" Inside Radius

For additional sizes please see:

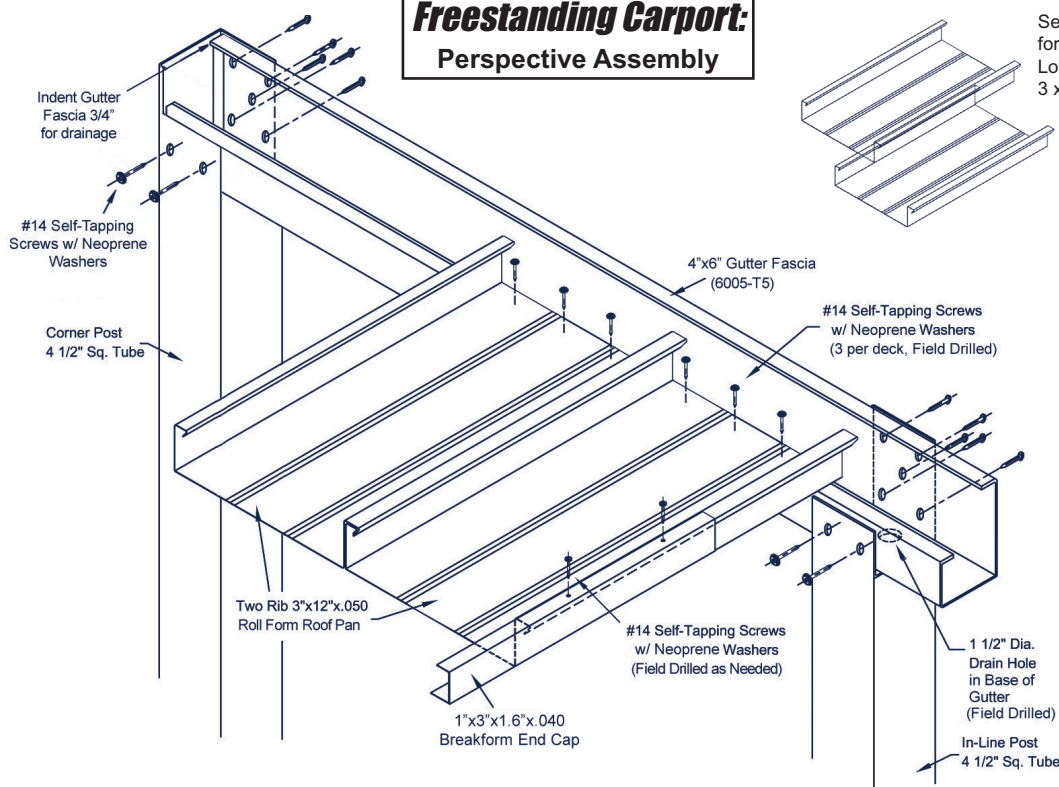
Standards 17 (Square Tube) and Standards 18 (Rectangular Tube)
for Painted Extrusions see Standards 34-35

Engineered Carport Kit - Design is based on: IBC 2009, ASCE 7-10 (FL), ASCE 7-05 (listed states*), FBC & NCBC - Latest Editions

Sealed Engineering Drawings for:
FL, GA, SC, NC, AL, LA, TX

ENGINEERING AVAILABLE:
www.easternmetal.com/engineering.html

Freestanding Carport: Perspective Assembly



See Architectural p04
for Self-Mating Pans:
Low Wind (shown in diagram):
3 x 12 x .050 Roll Formed Pans

*Sealed Engineering Drawings
for: FL, GA, SC, NC, AL, LA, TX

FL Wind Velocity:
Low Wind: Vult = 125 mph
High Wind: Vult = 175 mph

Snow Load: 20 psf

Custom Sizes
Available upon Request

Can also be used in Canopy
or Walkway applications

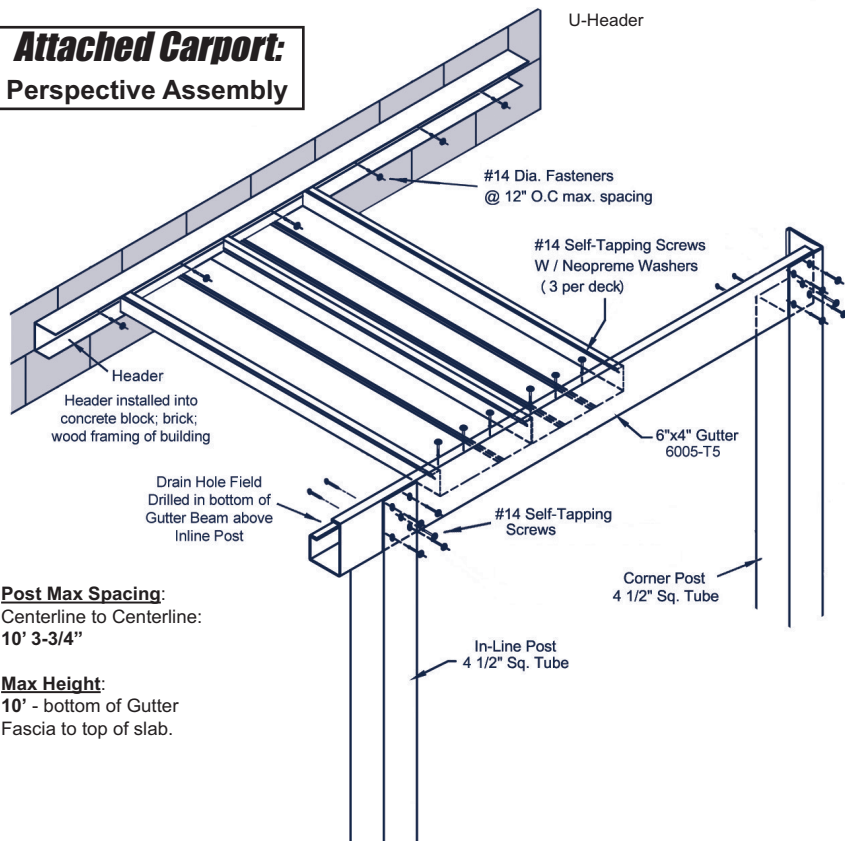
Roll Form Pan
Available in White & Bronze

Extruded Post & Gutter
Available in White & Bronze

Install Kits Available: includes
rebar, threaded rod, nuts, bolts,
screws, and concrete adhesive

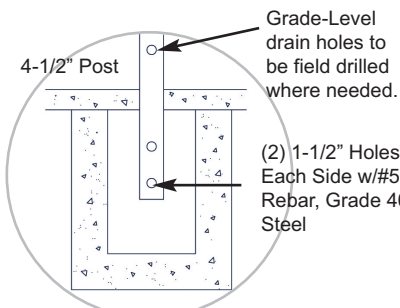
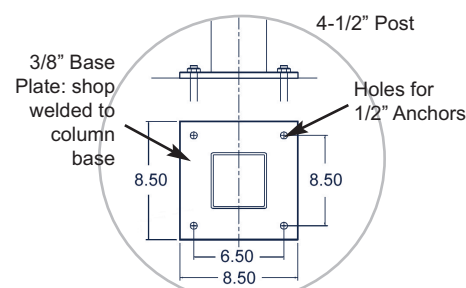
EMS will provide
pre-fabricated Posts
including notching, 7 top
side holes (see engineering
for details)

Attached Carport: Perspective Assembly



Post Max Spacing:
Centerline to Centerline:
10' 3-3/4"

Max Height:
10' - bottom of Gutter
Fascia to top of slab.

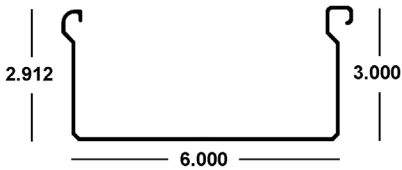
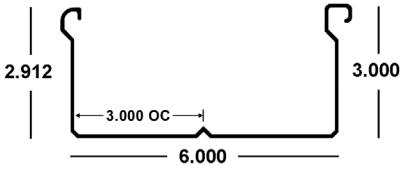
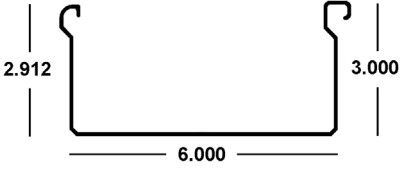
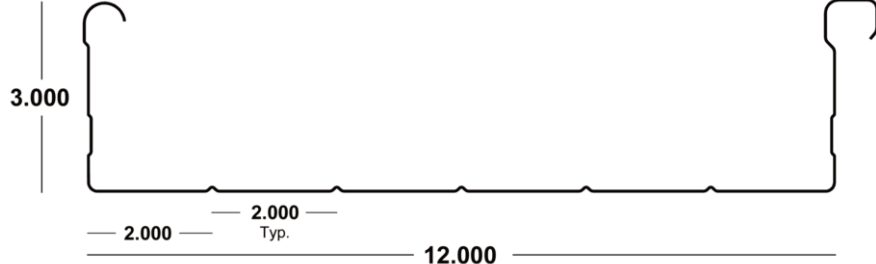
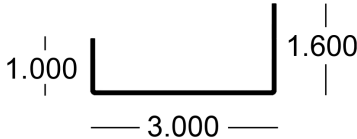
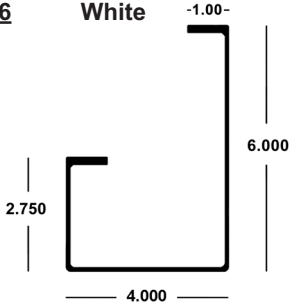
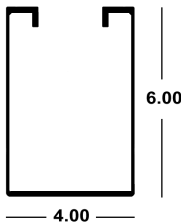
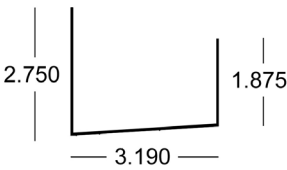
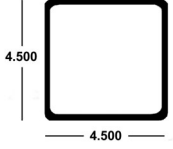


Engineered Carport Kit

ENGINEERING AVAILABLE: www.easternmetalengineering.com

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3 x 6 x .078 Self Mating Canopy Roof Pan x 24' 6063-T6 Mill Finish MILL ORDER 20160-020 (TX) <i>Meets High Wind: 175 mph Exposure C</i> <i>Snow Load: 20 psf</i> 	3 x 6 x .078 Self Mating Canopy Roof Pan (V-Deck - 3" on center) MILL ORDER 52-63-11677 6063-T6 Mill Finish <i>Meets High Wind: 175 mph Exposure C</i> <i>Snow Load: 20 psf</i> 	3 x 6 x .065 Self Mating Canopy Roof Pan x 24' 6063-T6 Mill Finish 56-63-015 MILL ORDER 56-63-075 (0.065 Side Wall/0.075 Bottom Wall) <i>Meets Wind: 125 mph Exposure B; Snow Load: 20 psf</i> 
3 x 12 x .050 Carport Roll Form Roof Pan (5 Rib) Self Mating <i>Custom Lengths Available in White & Bronze</i> CRATE CHARGE MAY APPLY (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping 		1 x 3 x 1.6 x .040 Roll Form Breakform End Cap <i>Custom Lengths Available in White & Bronze</i> 
4 x 6 x .093 Gutter Fascia x 24' (6005-T5) 56-63-033 Mill Finish 56-63-036 204-R1 Clear Anodized 56-MB-036 Bronze 56-WH-036 White 	4 x 6 x .190/.125 Gutter Beam x 24' 2" 6063-T6 - 204 R1 Anodized 56-63-011 	Extruded Patio Roof U-Header x 24' 47153 White Wall: .045 
4.5 x .093 Square Tube x 24' (.125 radius) 6063-T6 56-MF-035 Mill Finish 56-WH-035 White 56-MB-035 Bronze 	4 x 6 x .150 Rect. Tube x 24' 2" (.125 radius) 6063-T6 204 R1 Anodized 56-63-004 